

HAND HELD TRAY

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PROCEDURE

1. Layout ends and cut (Save triangle scrap to use as 30 degrees template)
2. Layout and cut 30 degrees hem on pointed end
3. Fold hems of ends to opposite sides
4. Layout and cut body - use end scrap to get 30 degrees on side tabs
5. Fold and flatten hems
6. Fold tabs 90 degrees
7. Fold body
8. Layou and cut handle
9. Fold and flatten hems
10. Form curve over mandrel stake
11. Spotweld
12. Deburr

